

## WHAT IS CLAIMED IS:

- 1. A lateral conductive superjunction semiconductor device comprising: a monocrystalline semiconductor wafer having a substrate of one of the conductivity types; an epitaxially deposited trench receiving layer of said one of the conductivity types supported atopsaid substrate and having an upper surface; a plurality of spaced laterally extending trenches formed into said trench-receiving layer; a diffusion of the other of said conductivity types extending into the walls of said trenches and having a given depth and a given concentration; said trenches defining mesas between them of a given width and a given concentration; a drain region of said other of said conductivity types extending into said trench receiving layer and disposed at one end of said mesas; a MOSgate structure including a source region, base region and a gate electrode disposed at the other end of said mesas; the thickness and concentration of said mesas and said diffusions being selected to cause each to fully deplete under blocking voltage conditions.
- 2. The device of claim 1 which further includes a dielectric filler in each of said trenches.
- 3. The device of claim 1 which further includes source, drain and gate contacts supported on said upper surface and connected to said source region, gate electrode and drain regions respectively.
- 4. The device of claim 1 wherein said substrate is a lightly doped P type material and wherein said diffusion and said mesas have RESURF concentrations.
- 5. The device of claim 1 which includes a further region of said other conductivity interposed between said substrate and said trench- receiving layer; said

further region being more lightly doped than said diffusion; said diffusion extending into said further region along the bottoms of said trenches.

- 6. The device of claim 1 wherein said diffusion extends into said substrate at the bottoms of said trenches.
- 7. The device of claim 1 which further includes an insulation layer interposed between said substrate and said trench- receiving layer; the upper surface of said insulation layer being coplanar with the bottoms of said trenches.
- 8. The device of claim 5 which further includes a dielectric filler in each of said trenches.
- 9. The device of claim 5 which further includes source, drain and gate contacts supported on said upper surface and connected to said source region, gate electrode and drain regions respectively.
- 10. The device of claim 5 wherein said substrate is a lightly doped P type material and wherein said diffusion and said mesas have RESURF concentrations.
- The device of claim 8 which further includes source, drain and gate contacts supported on said upper surface and connected to said source region, gate electrode and drain regions respectively.
- 12. The device of claim 8 wherein said substrate is a lightly doped P type material and wherein said diffusion and said mesas have RESURF concentrations.

- 13. The device of claim 9 wherein said substrate is a lightly doped P type material and wherein said diffusion and said mesas have RESURF concentrations.
- 14. The device of claim 11 wherein said substrate is a lightly doped P type material and wherein said diffusion and said mesas have RESURF concentrations.
- 15. The device of claim 6 which further includes a dielectric filler in each of said trenches.
- 16. The device of claim 6 which further includes source, drain and gate contacts supported on said upper surface and connected to said source region, gate electrode and drain regions respectively.
- 17. The device of claim 6 wherein said substrate is a lightly doped P type material and wherein said diffusion and said mesas have RESURF concentrations.
- 18. The device of claim 15 which further includes source, drain and gate contacts supported on said upper surface and connected to said source region, gate electrode and drain regions respectively.
- 19. The device of claim 15 wherein said substrate is a lightly doped P type material and wherein said diffusion and said mesas have RESURF concentrations.
- 20. The device of claim 16 wherein said substrate is a lightly doped P type material and wherein said diffusion and said mesas have RESURF concentrations.

- 21. The device of claim 18 wherein said substrate is a lightly doped P type material and wherein said diffusion and said mesas have RESURF concentrations.
- 22. The device of claim 7 which further includes a dielectric filler in each of said trenches.
- 23. The device of claim 7 which further includes source, drain and gate contacts supported on said upper surface and connected to said source region, gate electrode and drain regions respectively.
- 24. The device of claim 7 wherein said substrate is a lightly doped P type material and wherein said diffusion and said mesas have RESURF concentrations.
- 25. The device of claim 22 which further includes source, drain and gate contacts supported on said upper surface and connected to said source region, gate electrode and drain regions respectively.
- 26. The device of claim 22 wherein said substrate is a lightly doped P type material and wherein said diffusion and said mesas have RESURF concentrations.
- 27. The device of claim 23 wherein said substrate is a lightly doped P type material and wherein said diffusion and said mesas have RESURF concentrations.

28. The device of claim 25 wherein said substrate is a lightly doped P type material and wherein said diffusion and said mesas have RESURF concentrations